

WATER POWERED DOSING TECHNOLOGY







Energy Source:

Water flow and pressure

Integrated functions:

- Metering: volumetric hydraulic

motor

- Injecting: continuous proportional

> injection of liquid or soluble concentrate

- Regulating: proportionality

servo-controlled by the

water flow

- Mixing: integrated mixing

Package contents:

1 Dosatron, 1 wall bracket,

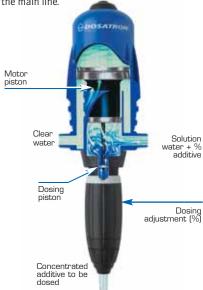
1 Suction tube 175 cm [69"],

1 Owner's manual



Operating principle

Installed directly in the water supply line, the Dosatron operates by using the flow of water as the power source. The water activates the Dosatron, which takes up the required percentage of concentrate directly from the container and injects it into the water. Inside the Dosatron, the concentrate is mixed with the water, and the water pressure forces the solution downstream. The dose of concentrate will be directly proportional to the volume of water entering the Dosatron, regardless of variations in flow or $\bar{\text{pressure}},$ which may occur in the main line.



Proportional injection externally adjustable



The injection rate is set by lining up the eyelet with the desired ratio on the scale. The amount of injected concentrate is proportional to the amount of water coming into the Dosatron:

i.e. Adjustment at 1% = 1 :100 = 1 Volume of concentrate + 100 Volumes of water.

The 3 m³/h range

REF.	DOSAGE	PRESSURE
EXTERNAL ADJUSTMENT		
D 3 RE 2000*	0.05 - 0.3 %	0.3 – 6 bar
D 3 RE 2	0.2 - 2 %	0.3 – 6 bar
D 3 RE 5	0.5 - 5 %	0.3 – 6 bar
D 3 RE 10	1 - 10 %	0.5 – 6 bar
D 3 RE 20**	5 - 20 %	0.5 – 4 bar
*in development		
**in development - 1.5m³/h limit		

Other product lines available to treat water flows up to 0.7 m³/h, 1.5 m³/h, 4.5 m³/h, 8 m³/h, 20 m³/h, 30 m³/h, 60 m³/h... For special models, accessories and particular systems: please consult us.

Specifications

General			
- Maximum operating water	40°C [104°F]		
temperature - Minimum operating water	5°C [41°F]		
temperature - Dosing rate	i.e. Adjustment at 1 % = 1 : 100 = 1 V concentrate + 100 V water		
- Average dosing accuracy - Repeatability - Pressure loss	+/- 10 % (Charts on demand) +/- 3 % (API standard) 0.2 - 2.3 Bar [3 - 33 PSI] depending on models and operating conditions (Charts on demand)		
Other integrated functions			
- Internal motor filter - Inlet/Outlet	no 3/4" M : BSP- NPT Ø 20 x 27 mm		
- Built-in by-pass	option		
- Built-in airbleeder - Built-in anti-siphon device	yes		
'			
Motor			
- Motor - Motor capacity	differential hydraulic piston 0.53 L [0.140 US gallons] (1 cycle, for every 2 clics)		
- Mixing chamber	integrated		
Dosage			
- Injection - Dosing plunger	internal at the outlet simple effect up to 10%, double effect > 10%		
- Injection check valve	spring-loaded seal		
Suction			
- Self-priming - Maximum viscosity of concentrate	yes 800 cPs to 20°C [68°F] - from 400 cPs, V kit recommanded for dosage > 2%		
- Maximum vertical or horizontal suction of the concentrate - Strainer	4 m [13ft] yes – foot strainer with weight		

Markets

 $Environment - Hygiene - Water treatment - Vehicle wash - Metal processing - Food processing - Graphic Arts - Horticulture \dots$

Disinfecting - Cleaning - Fertigation - Phytosanitation - Lubrication -PH/TH Correction - Sanitation - Flocculation - Vehicle wash...

Installation

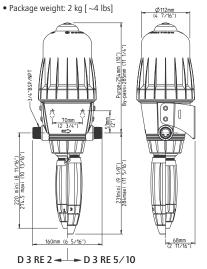
Regulations: Refer to local water regulations, prior to installing your

To optimize your Dosatron, we advise to:

- Install a filter (300 mesh [60 microns]) upstream, depending on your water quality.
 - Change the dosing seals at least once a year.
- Rinse as often as possible with clear water.
- Turn off the water supply and allow the pressure to drop to zero before adjusting the injection rate.
- Install necessary protections for excess flow, excess pressure and water hammer (anti-hammer flow/pressure device).
- Install your Dosatron on a total by-pass line. For all other installation advice, please consult us.

Size

 Package size: 55.4 x 16.8 x 14.4 cm [21 7/8" x 6 5/8"x 5 3/4"]



Standard material

Housing: special polypropylene, HT Motor Piston: polypropylene, polyamide, VF or HT, peek, PVDF

Injection area: polypropylene, polyethylene, hastelloy (check valve spring)

Injection hose: PVC

Available options

(■: Option ●: Standard ★: not available or not necessary for this model)

Optimized compatibility

- AF: Recommended seals for alkaline concentrate
- VF: Recommended seals for acid oil, odour-or pest control concentrates
- PVDF: Housing
- V: Kit for viscous concentrate
- Injection hose: Special material hose and foot strainer available



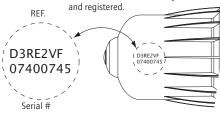
PVDF housing

- Optimized installation
- BP : integrated by-pass
- ★ Other fittings
- Strap
- Other: please contact us

Accurate adjustment at 1.5 %

These options allow adapting your Dosatron to your needs. Contact our technical service to help determine what option you may need.

Each Dosatron unit is factory tested



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'GAMME D 3-GB/

DOSATRON INTERNATIONAL